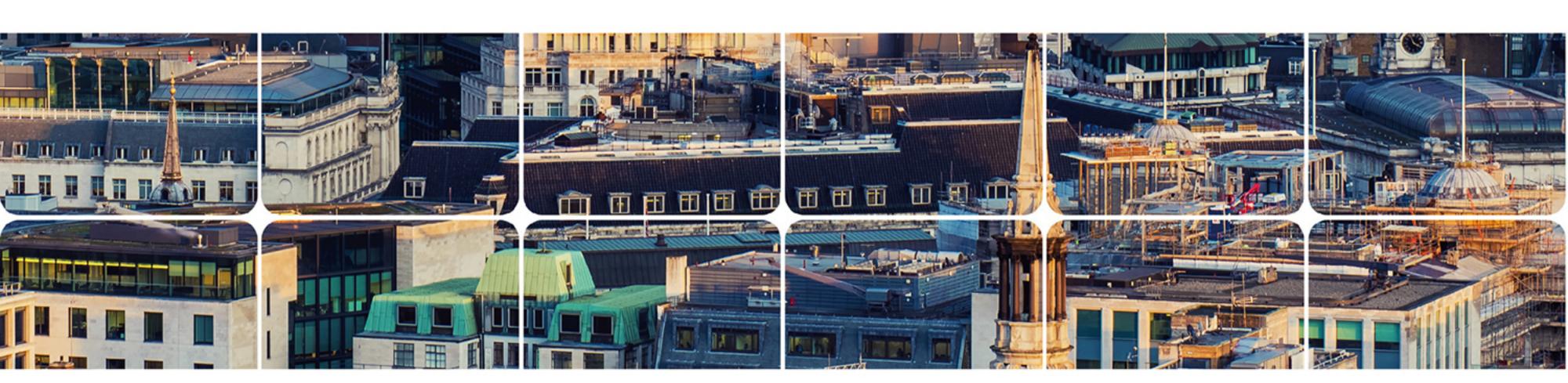


# Siway Silicone Products Solutions



## Main Product

#### ONE COMPONENT SILICONE SEALANT

SV618 acetic cure silicone sealant

SV638 acetic anti-fungus silicone

SV666 high grade Neutral silicone

SV668 Aquarium silicone sealant

SV688 Spider bolt silicone sealant

SV698 Large flat glasss silicone sealant

SV709 Solar module silicone sealant

SV777 Neutral stone silicone sealant

SV888 weatherproof silicone sealant

SV995 Structural silicone sealant

SV999 high performance Structural silicone sealant

SV2000 Anti-fugus neutral silicone

SV2300 Mirror special silicone sealant

SV9300 Fireproof silicone sealant

Two component silicone sealant

SV8800 Two parts silicone insulating glass sealant

SV8890 Two parts silicone structural sealant

SV6600 Two part silicone secondary sealant

SV7000 Two part Polyurethane sealant for insulating glass

# Main Product

#### **ACRYLIC SEALANT**

SV101 acrylic sealant

HOT MELT ACRYLIC SEALANT

SV101 acrylic sealant
SV102 anti-fungus acrylic sealant
SV106 high elastic acrylic sealant
SV108 High grade acrylic sealant

PU FOAM

SV301 PU FOAM
SV302 General purpose pu foam
SV304 High performance PU foam
SV306 fireproof PU foam
SV308 PU FOAM Cleaner

## Company Profile

Shanghai Siway Decoration Materials Co., Ltd. Located in Shanghai China. The company has 13 years of silicone sealant. Main products are structural silicone sealant, stone silicone sealant, weathering silicone sealant, two-component silicone sealant and other products. Our company has accumulated a large number of core technologies. Products are sold in more than 30 countries.



We are silicone sealant, silicone sealant for curtain wall, silicone sealant for door and window suppliers.

Products are widely used in construction, curtain walls, doors and windows and interior decoration, electronics and other fields.



















SV 668



## SV 618 ACETIC SILICONE SEALANT

#### **Features**

One-component, acetic-cure

Fast curing speed

high caking property

low modulus, high displacement

high and low temperature resistant performance, remain performance

constant within -40°C to 150°C.

Suitable for all kinds of doors and windows glass installation, sealing and many other building and industrial applications.

## Application

Applicable to all kinds of windows and doors installation Applicable to glass assembly sealing

Applicable to many other buildings and industrial applications.

	Item	Standard	Result
Con donres	Upright(mm)	≤0	0
Sag degree	parallel	No deformation	No deformation
Skir	dry time(h)	≤2	0.3
Extr	ude , ml/min	≥100	254
Tensile	23℃	≪0.4	0.32
Strength(Mpa)	-20°C	≤0.6	-
Adhes	sion properties	No destroy	No destroy

### SV 668 AQUARIUM SILICONE SEALANT

#### Feature

Fast curing, good adhesion.

Excellent high and low temperature resistance.

clear color, customized color.

## Application

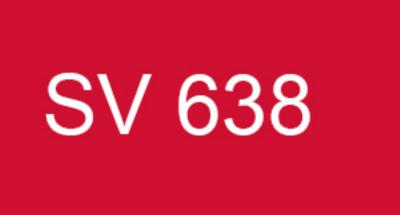
The installation of large aquarium adhesive sealing.

Repair aquarium.

Glass assembly.

Item		Standard	Result
Con donus	Upright(mm)	≤3	0
Sag degree	parallel	No	No
		deformation	deformation
Skin dry time(h)		≤3	0.13
Extrude , ml/min		≥80	239
Tensile Strength(M pa) at 23℃		>0.4	0.58
Adhesion properties		No destroy	No destroy









## SV 638 ACETIC ANTI-FUNGUS SILICONE SEALANT

#### **Features**

One-component, acetic-cure

Fast curing speed

high caking property

low modulus, high displacement

high and low temperature resistant performance, remain performance

constant within -40 °C to 150 °C.

## Application

Applicable to all kinds of windows and doors installation. Applicable to glass assembly sealing.

Applicable to many other buildings and industrial applications.

Item		Standard	Result
Con dograp	Upright(mm)	≪0	0
Sag degree	parallel	No deformation	No deformation
Skin	dry time(h)	€2	0.2
Extru	ide , ml/min	≥100	211
Tensile	23 °C	>0.4 or >0.6	0.63
Strength(Mpa)	-20°C		/
Adhesi	ion properties	No destroy	No destroy

## SV 688 SPIDER BOLT SILICONE SEALANT

#### **Feature**

Fast curing,good adhesion Excellent high and low temperature resistance

## Application

The installation of large aquarium adhesive sealing. Repair aquarium Glass assembly

Item		Standard	Result
C d	Upright(mm)	≤3	0
Sag degree	parallel	No	No
	-	deformation	deformation
Skin dry time(h)		≤3	0.13
Extrude , ml/min		≥80	239
Tensile Strength(M pa) at 23℃		>0.4	0.58
Adhesion properties		No destroy	No destroy











## SV 666 NEUTRAL SILICONE SEALANT

#### **Features**

- 1.One-component, neutral-cure
- 2.Fast curing speed, high caking property
- 3.Excellent resistance to weathering, High and low temperature resistant performance, remain performance constant within -40  $^{\circ}$ C to 150  $^{\circ}$ C.
- 4.Excellent cohesiveness with most of construction material without priming
- 5.Good compatibility with other neutral silicone sealant

#### Application

- 1.Applicable to all kinds of windows and doors installation
- 2.Applicable to decoration caulking
- 3.Used in many other construction and industrial applications

Item		Standard	Result
Con dograp	Upright(mm)	≪3	0
Sag degree	parallel	No deformation	No deformation
Skin	dry time(h)	€3	0.5
Extru	ıde , ml/min	≥80	163
Tensile	23℃	>0.4 or >0.6	0.64
Strength(Mpa)	-20°C		-
Adhes	ion properties	No destroy	No destroy

### SV 777 STONE SILICONE SEALANT

#### **Features**

- 1. Non-staining on natural stone and reduces residue rundown on metal.
- 2. Medium modulus, high movement capacity.
- 3.Outstanding UV and weathering resistance.
- 4.Excellent unprimed adhesion to most building substrates.

#### Application

- 1.Dry hanging stone (marble, granite )curtain wall engineering.
- 2. Suitable for caulking seal between stone and other materials.
- 3. Suitable for ceramic engineering caulking seal.

Property	Unit	Result
Tack-free time, 50% R.H. +25°C	minutes	36
Curing 25°C	Days	7-14
Flow (sag or slump)	mm	<1
VOC content	g/l	<85
As Cured – After 7 days	at +25°C	
Ultimate tensile strength	Мра	0.7
Ultimate elongation	%	400
Hardness, Shore A	points	24
Joint movement capability, glass, aluminum	%	±25
Staining/migration, natural stone		None









## SV 698 LARGE FLAT SILICONE SEALANT

#### **Feature**

Acetic cure, easy application.

Quick drying

Excellent weatherproof performance

Long time service life

## Application

Glass joint sealing

Glass day lighting roof, Large flat glass, glass fish tank Spider or completely transparent glass curtain wall

Item		Standard	Result
Con dones	Upright(mm)	≤3	0
Sag degree	parallel	No	No
		deformation	deformation
Skin dry time(h)		≤3	0.13
Extrude , ml/min		≥80	225
Tensile Strength(M pa) at 23□		>0.4	0.58
Adhesion properties		No destroy	No destroy

## SV 709 SOLAR MODULE SILICONE SEALANT

#### Feature

good sealing, the aluminum, glass, TPT / TPE back material, junction box plastic PPO / PA have good adhesion;

a unique curing system, measured by high temperature and humidity ring, with all types of EVA have good compatibility;

the unique rheological system, the colloid of the fine, good resistance to deformation ability;

flame retardant performance to UL 94-V0 the highest level;

in full compliance with the EU ROHS environmental directive requirements, SGS-related test reports.

Typical applications: Solar panel bonding, PV module aluminum frame sealing and junction box and TPT / TPE back film adhesive seal.

Density	g/ml	1.41
Tensile strength	MPa	2.7
Elongation	%	550
Hardness	SH,A	35
Lap shear(AI/AI) Unprimed adhesion	MPa	1.8
Electronic	properties after cure	
Dielectric strength	KV/mm	22
Volume resistivity	Ohm,cm	10E14
Dielectric constant	@50HZ	3.2
Dissipation factor	@50HZ	0.0031
After aged under 8	35℃&85%RH for 200	00hours
Tensile strength	MPA	1.8
Elongation	%	370
Hardness	SH,A	40









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Tensile strength	MPA	1.8
Elongation	%	370
Hardness	SH,A	40









## SV 888 WEATHERPROOF SILICONE SEALANT

#### **Features**

One component, high modulus

Offer resistance to sunshine, rainwater, snow, ozone and extreme temperature.

Durability; the cured sealant can maintain its elasticity from -50°C to 150°C.

## Application

Glass curtain walls sealing, metal plate, ceramic curtain wall sealing. Normal building facade and glazing application.

Used for the sealing of doors and windows installation

Specification Description		Standard
Coa doaroo	Upright(mm)	0
Sag degree	parallel	No deformation
De	nsity(g/ml)	1.52
Extru	ıde, ml/min	228
Skin	dry time(min)	28.8
Hard	ness(H sA°)	42
Movement ability ±20		±20
Elastic recovery rate,%		98
Tensile mo	dulus,23℃(Mpa)	0.79
Adhes	ion properties	No destroy

## SV 999 STRUCTURAL SILICONE SEALANT

#### **Features**

Excellent weatherability.

High resistance to ultraviolet radiation.

Odorless, non-corrosive cure system.

Excellent unprimed adhesion to wide range of substrates.

## Application

Structural glazing and protective glazing application.

Test	Property	Property Unit		
As supplied-T	As supplied-Test at room temperature of 25° C and relative humidity of 50%			
GB13477	Flowing, sag(slump)		None	
GB13477	Tack free time	Min.	34.2	
	Deep section curing	mm/day	1-2	
As cured-After 7 day	As cured-After 7 days at atmospheric temperature of 25° C and relative humidity of 50%			
GB13477	Hardness, Shore A		42	
GB13477	Ultimate tensile strength	M pa	0.96	
	Temperature durability	℃	-50 ~ +150	
GB13477	Elongation at break,23 ℃	%	156	









## SV 995 STRUCTURAL SILICONE SEALANT

#### **Features**

One-component, neutral-cure, room temperature curing, construction curtain wall structure silicone sealant

Fast curing speed High strength

Excellent high and low temperature resistant performance and excellent resistance to weathering

Excellent cohesiveness with most of construction material

Good compatibility with other neutral silicone sealant

#### Application

Applicable to all kinds of glass, stone (marble, granite) curtain wall, joints sealing

between aluminum and plastic materials, waterproof sealing.

Used for the installation and sealing of all kinds of doors and windows.

Used in many other construction and industrial applications.

Item		Standard	Result
0 1	Upright(mm)	€3	0
Sag degree	parallel	No deformation	No deformation
Skin dry time(h)		≤2	0.5
Extru	Extrude , ml/min		163
Hardness ,shore A		20~60	46
	Tensile Strength(Mpa)	≥0.60	1.11
At 23 ℃, Tensile	Bond damage area,%	≪5	3.4
properties	Elongation in maximum tensile strength	≥100	184
At 23 °C,Tensile	Elongation up to 10%		0.14
modulus(Mpa)	Elongation up to 20%		0.26
	Elongation up to 30%		0.51

### SV 2000 ANTI-FUGUS NEUTRAL SILICONE SEALANT

#### **Features**

One-component, neutral-cure Mouldproof, waterproof. Strong cohesive force.

## Application

Applicable to shower room, bathtub, basin, toilet, kitchen equipment, etc.

Applicable to seal and caulk in stone ,glass and other material Applicable to sealing in ceramic and door .

Item		Standard	Result
Sag dagrae	Upright(mm)	≪3	0
Sag degree	parallel	No deformation	No deformation
Skin	Skin dry time(h)		0.68
Extru	Extrude , ml/min		215
Tensile	23 C		0.89
Strength(Mpa)	-20°C		-
Adhesion properties		No destroy	No destroy









## SV 2300 MIRROR SPECIAL SILICONE SEALANT

#### **Features**

One-component, neutral-cure

It is non-corrosive and non-pollution to most material It has good fire resistant property, it can be at FVO level, it can be self-extinguishing when burning, it does not emit smoke and harmful gases.

Good compatibility with other neutral silicone sealant Application

Applicable to bathroom mirror, wardrobe mirror, and most decorative glass and other materials sealing.

Applicable to all kinds of doors and windows installed sealing.

Item		Standard	Result
Con donno	Upright(mm)	≪3	0
Sag degree	parallel	No deformation	No deformation
Skin dry time(h)		€3	0.46
Extrude , ml/min		≥80	238
Tensile	25 0		0.78
Strength(Mpa)	-20°C		-
Adhesion properties		No destroy	No destroy

## SV 9300 FIREPROOF SILICONE SEALANT

#### **Features**

One-component, neutral-cure

It is non-corrosive, non-polluting for Various types of stone, concrete and the vast majority of material.

Excellent fireproof performance, achieve FVO grade,

it can be self-extinguishing when flame, does not emit smoke harmful gases.

Excellent weather and aging resistance, good adhesion

## Application

Applicable to hotels, theaters, KTV and other public places Applicable to Install windows and doors, curtain wall sealing Applicable to electronic components fixed

Item		Standard	Result
Con dograe	Upright(mm)	≪3	0
Sag degree	parallel	No deformation	No deformation
Skin dry time(h)		€3	0.46
Extrude , ml/min		≥80	238
Tensile 23°C		>0.4 or >0.6	0.78
Strength(Mpa)	-20°C		-
Adhesion properties		No destroy	No destroy









#### SV301 PU FOAM

#### **Features**

Low Foam Pressure/Low Expansion – will not warp or deform windows and doors Quick Setting Formulation – can be cut or trimmed in less than 1 hour Closed Cell Structure does not absorb moisture

## Application

Application where fire retardant properties are required; Installing, fixing and insulating of door and window frames; Filling and sealing of gaps, joint, openings and cavities;

Curing System	Moisture-cure	Temperature Resistance	-40°C∼+80°C
Tack-Free Time (min)	8~15	Application Temperature Range	-5℃~+35℃
Drying Time	Dust-free after 20-25 min.	Color	white
C	1 (+25℃)	Fire Class (DIN 4102)	В3
Cutting Time (hour)	2~4 (-10℃)	Insulation Factor (Mw/m.k)	<20
Yield (L)	45	Compressive Strength (kPa)	>180
Shrink	None	Tensile Strength (kPa)	>30 (10%)
Post Expansion	None	Adhesive Strengh(kPa)	>110
Cellular Structure	65~75% closed cells	Water Absorption (ML)	0.3~8(no epidermis)
Specific Gravity (kg/m³)	18		<0.1(with epidermis)

#### SV101 ACRYLIC SEALANT

#### **Features**

Can be painted

cracks within 0.2mm, without repair, direct brush can be waterproof

High and low temperature resistant performance, remain performance constant

within -40 °C to 150 °C.

### Application

Suitable for all kinds of kitchen, sanitary installation and mildew waterproof seal; Applicable to all types window and door of glazing, weather seal; Applicable to Glass, marble, aluminum and other building waterproof seal.

Item		Standard	Result
Con donroo	Upright(mm)	≤3	0
Sag degree	parallel	No deformation	No deformation
Skin dry time(h)		€3	0.5
Extrude , ml/min		≥80	163
Tensile	Tensile 23 ℃		0.64
Strength(Mpa)	-20℃		-
Adhesion properties		No destroy	No destroy









# SV201 Butyl Sealant for Insulating Glass Primary Seal *Features*

SV201 is a one part, solvent free, fog free, unsulfurized, permanent plastic first sealant based on polyisobutyl for insulating glass.

SV201 keeps plastic and sealing over a wide temperature range and not crack and harden for sealant surface.

It has good adhesion to glass, aluminum alloy, zinc plating steel. stainless steel and ect.

It could form an excellent humid proof system with elastic sealant.

## Application

SV201 is mainly used for insulating glass together with SV8800 two part insulating glass silicone sealant and SV8890 two part silicone structural sealant for insulating glass to finish two layer seal

item	Test result
color	black
Specific gravity	1.20~1.30 g/cm3
Solid content	100%
Temperature resistant range	-40°C ~130°C
Maximum temperature bearable	160℃
Working temperature range	-20℃~80℃
Shear strength	0.13Mpa
Water vapor transmission rate	0.90g/m2.d
Thermal weight loss	0.1%

## SV 7000 TWO-COMPONENT POLYURETHANE SEALANT

#### **Features**

neutral curing, glass, metal has good adhesion, no pollution to the coated glass, no corrosion; The shelf life is 12 months in Group A and 9 months in Group B, when stored at -20  $^{\circ}$ C  $\sim$  27  $^{\circ}$ C in dry place.

## Application

A component is white, B component is black, the mixing ratio of A: B1 = 10: 1 (volume ratio), after mixing gray-black, the specific sizing method, see the relevant specification.

	Item 2		Technica	l indicat	ors	
			20HM	25LM	20LM	
1	density (g/cm³)		The predeterr	nined va	alue±0.1	
2	Sag (mm)		≤3			
3	fluidity	Leveling	Sm	Smooth		
4	Surface dry time (h)		≤24			
5	Extrusion (ml/min)		≥80			
6	Validity period (h)		≥2			
7	Elastic recovery rate	e (%)	2	70		
0	Stretch measurement	23℃	.0406	-0.4	40.4 mm 40.6	
8	Mpa	-20°C	>0.4 or >0.6	≤0.4	≤0.4 or ≤0.6	
9	Stretching adhesion		NO destroy			
10 Stretching adhesion(After immersion)		NO d	estroy			
11 Adhesion (High temperature and low temperature)			NO destroy			





## SV8800 TWO-COMPONENT SILICONE STRUCTURAL SEALANT

**Features** 

Two-component, neutral-cure, high modulus structural silicone sealant Excellent resistance to weathering

Excellent cohesiveness with most of construction material without priming Good compatibility with other neutral silicone sealant

The product A group is white, B group is black, A:B volume is 10:1, weight ratio is 14:1.the color is black after mixed.

## Application

Applicable to glass curtain wall structural glazing Applicable to structural bonding glass curtain wall glass and metal

Item		Standard	Result
Con dograe	Upright(mm)	≪3	0
Sag degree	parallel	No deformation	No deformation
Skin dry time(h)		€3	0.6
Extrude , ml/min		≤10	1.58
Tensile 23 ℃ Strength(Mpa)		>0.4	0.96
Adhesion properties		No destroy	No destroy



**Features** 

Two-component, neutral-cure, high modulus silicone sealant

Excellent resistance to weathering

Excellent cohesiveness with most of construction material without priming The product A group is white, B group is black, A:B volume is 10:1, weight ratio is 14:1.the color is black after mixed.

SV8890 TWO COMPONENT INSULATING GLASS SILICONE SEALANT

## Application

Apply in the second sealing of insulating glass



Item		Standard	Result
Sag degree	Upright(mm)	≪3	0
	parallel	No deformation	No deformation
Skin dry time(h)		€3	0.6
Thermal weight loss (%0		≤10	1.2
Hardness Shore A		20-60	42
Adhesion properties		No destroy	No destroy

